

shp 21/0

Work Order ID 58888



May 19, 2010 10:55:37 AM

Item ID: D4099-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bracket

Start Date: 5/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/20/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4099	A

180 QC3- Inspect Part Finish 0.00

QC Memo 0.00
Quality Control

SB 10/05/19

(2)

185 0.00

Small Fab Memo 0.00
Small Fab
PULL FROM STOCK:
2 X D3785-3 B 44027 B 44534
RE-IDENTIFY USING NEW B/N
PER ECN10-573

SB 10/05/19

186 QC5- Inspect part completeness to step on W/O 0.00

QC Memo 0.00
Quality Control

SB 10/05/19

(+2)

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May 19, 2010 10:55:37 AM



Page 2

Item ID: D4099-1

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Item Name: Bracket

Start Date: 5/19/10

Start Qty: 2.00



Cust Item ID:

Required Date: 5/20/10

Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

290

Identify as per dwg & Stock Location: CA

0.00



Packaging

Memo

0.00

SB 10/05/19

(2)

Packaging

300

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/2019

mf
10-5-19

Picklist Print

May 19, 2010 10:55:37 AM

Page 1

Work Order ID: 58888



Parent Item: D4099-1



Parent Item Name: Bracket

Start Date: 5/19/10

Required Date: 5/20/10

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 verf:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D3785-3

Manufactured

No

Each

6.0000



Bracket



B 46027 83 10/05/19

Location

Loc Qty

Loc Code

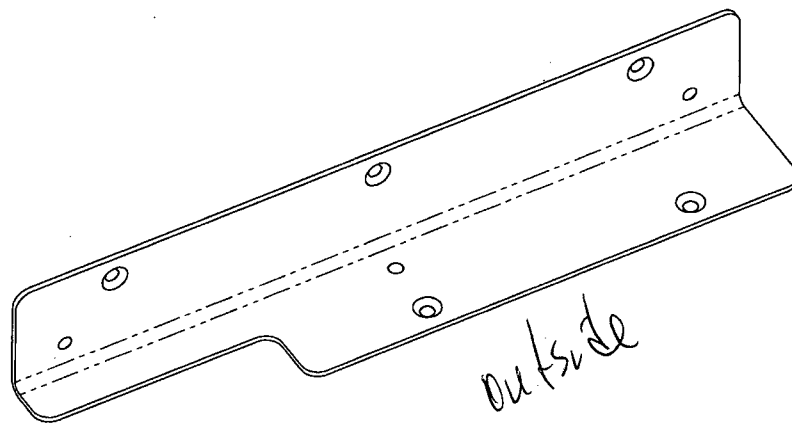
ST088

6

56903

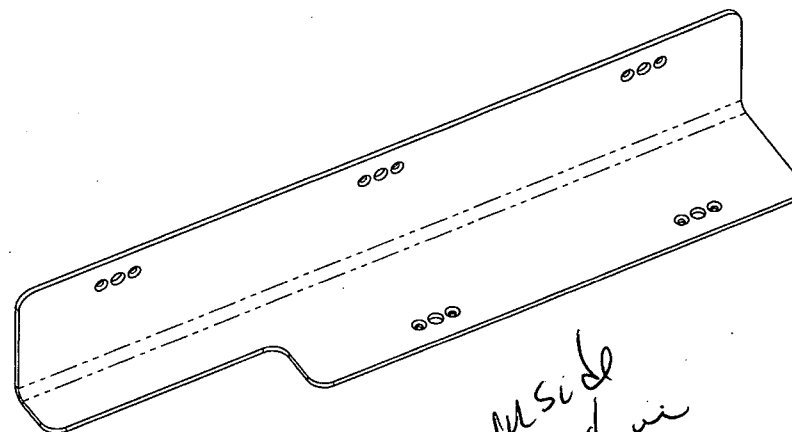
6

B 44 534



D4099-1 BRACKET

W2S 03785-3



D4099-3 BRACKET

inside cushion

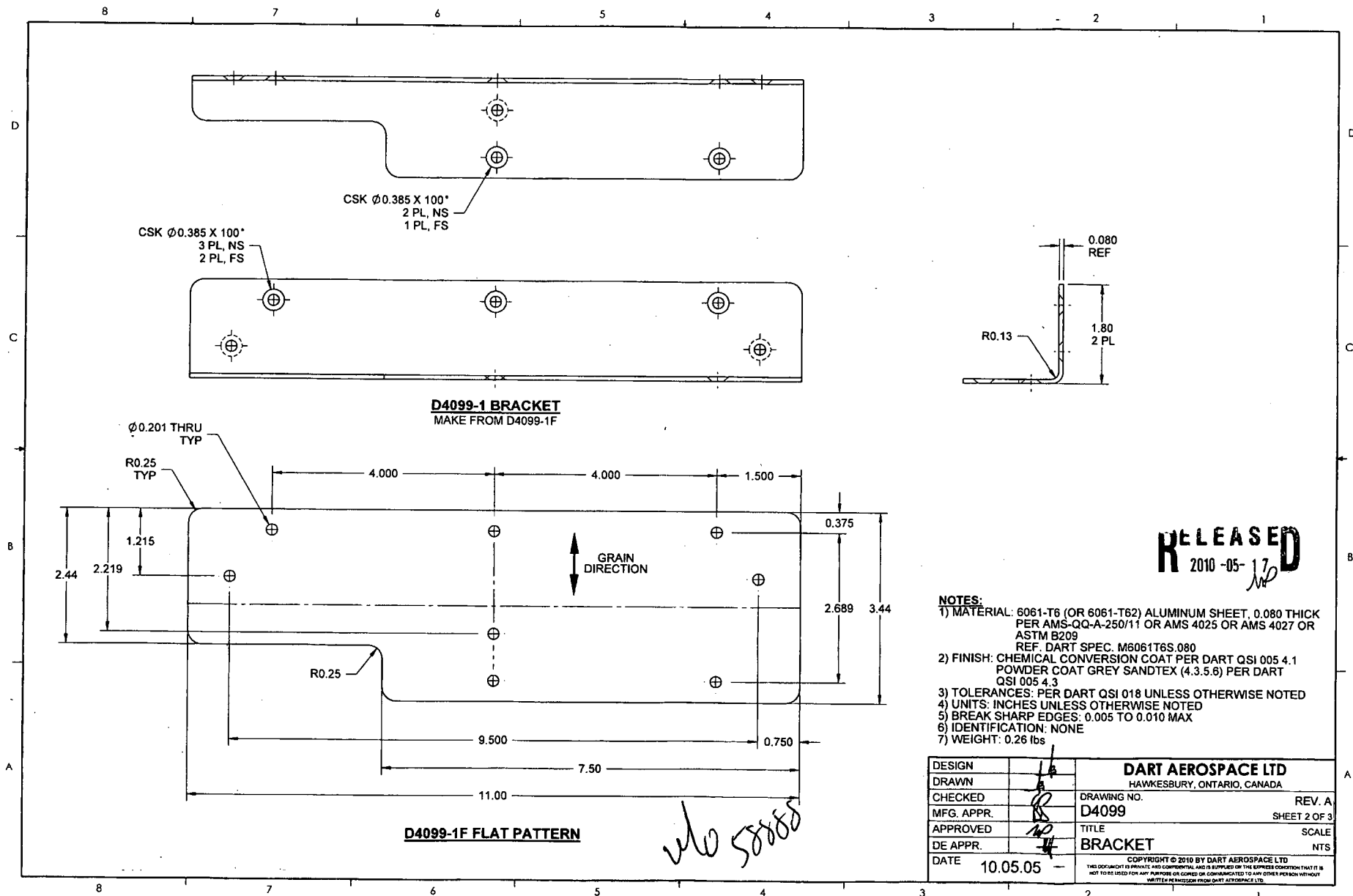
W058888

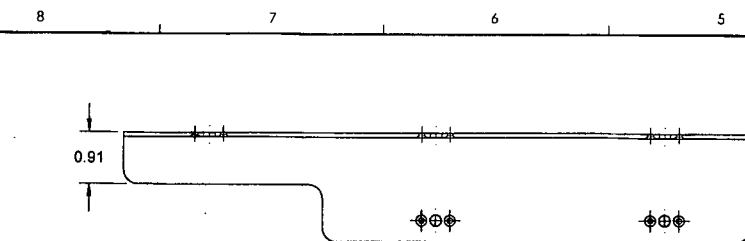
RELEASED
2010-05-17

A	NEW ISSUE	MB	10.05.05
REV.	DESCRIPTION	BY	DATE
DESIGN	1A		
DRAWN	1A		
CHECKED	1A		
MFG. APPR.	1A		
APPROVED	1A		
DE APPR.	1A		
DATE	10.05.05		

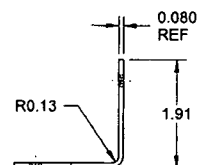
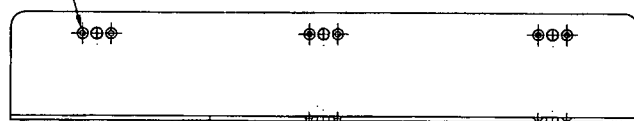
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4099	REV. A
TITLE BRACKET	SCALE NTS

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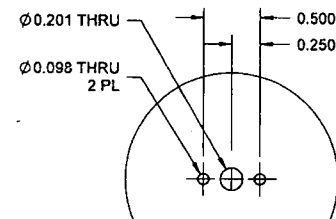




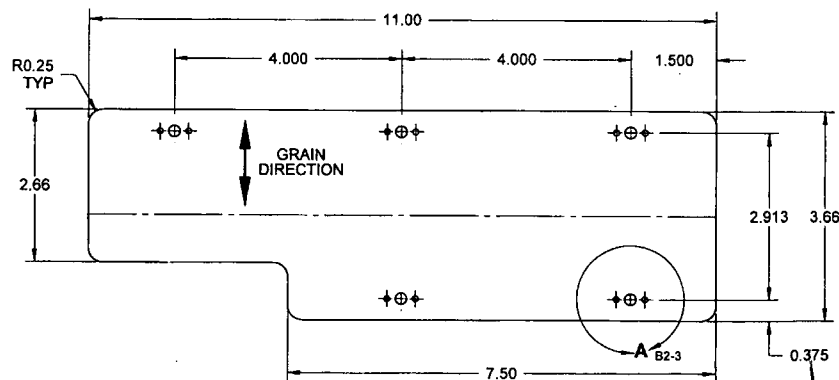
CSK $\phi 0.188 \times 100^\circ$
TYP



D4099-3 BRACKET
MAKE FROM D4099-3F



DETAIL A AS-3
SCALE 2X, 5 PL



D4099-3F FLAT PATTERN

RELEASED
2010-05-17

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF. DART SPEC. M6061T6S.080
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.28 lbs

DESIGN	1	DART AEROSPACE LTD	
DRAWN	1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1	DRAWING NO.	REV. A
MFG. APPR.	1	D4099	SHEET 3 OF 3
APPROVED	1	TITLE	SCALE
DE APPR.	1	BRACKET	NTS
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